## Alisyn<sup>®</sup>Multi-Purpose Grease

## Synthetic Hydrocarbon Grease

## **CHARACTERISTICS**

**Alisyn MPG** is a multipurpose synthetic grease originally developed for military aircraft high-speed turbine engine bearings. It has excellent long life and antirust properties for service at temperatures ranging from -80°F to 400°F. It can be operated to 600°F depending upon speed and load, environmental factors, and relubrication frequency.

## **APPLICATIONS**

**Alisyn MPG** is highly recommended for use in a wide range of equipment. Use on O-rings, seals, gears, ball, roller, and plain spherical bearings.

PERFORMANCE TEST	TEST METHOD	CONDITION	TYPICAL VALUES
			Alisyn Multi-Purpose Grease
Temperature Range			-80 to 400°F
NLGI No.			2
Unworked Penetration	ASTM D-1403	@77°F	270
Worked Penetration	ASTM D-1403	60 strokes	285
Worked Stability	FED-STD-791	100,000 strokes	310
D : D : .	Method 313		
Dropping Point	ASTM D-2265	22 hrs @ 210°F	550°F
Evaporation	ASTM D-2595		0.50%
	7777 GERD 504	22 hrs @ 350°F	5.40%
Oil Separation	FED-STD-791	30 hrs @ 212°F	0.80%
	Method 321	30 hrs @ 350°F	3.50%
Water Washout	ASTM D-1264	24 hrs @ 105°F	7.00%
Oxidation Stability	ASTM D-942	100 hrs @ 212°F	-2.5 psi
		500 hrs @ 212°F	-9.0 psi
Dirt Count	FED-STD-791	10-75 Microns	65/cc
	Method 3005	25-75 Microns	0/cc
		over 75 Microns	0/cc
Rubber Swell	FED-STD-791	"L" stock	
	Method 3603	168 hrs @ 158°F	4.0%
Rust Preventative Properties	ASTM D-1743	48 hrs @ 125°F	1
Load Wear Index	ASTM D-2596	@ 77°F	48.0
LastNon-seizure	1101111 10 2000	Load/Wear Scar	100 kg/ 0.454mm
Last Seizure		Load/Wear Scar	126 kg/2.590 mm
Weld Point	, <u> </u>	Load	
Steel-on-Steel	ASTM D-2266	1,200 rpm, 40 kg,	250 kg 0.7 mm
Wear	ASTWI D-2200	1,200 lpin, 40 kg, 1 hr @ 167°F,	0.7 mm
	<u> </u>	52100 Steel	
		1,200 rpm, 40 kg, 1 hr @ 350°F,	0.8 mm
		52100 Steel	
Coef. of Friction		1,200 rpm, 90°F	0.09
		15 kg Load	0.07
Gear Wear	FED-STD-791	1,000 Cycles	
	Method 335	5 lb Load	0.69
	Wiethod 333	1,000 Cycles	0.68 mg
		10 lb Load	1.60 mg
II: -1- T	ASTM D-3336	300°F, 10,000 rpm, 50 lb	2.500.1
High Temperature Performance	AS1M D-3330	350°F, 10,000 rpm, 50 lb	2,500 hrs +
		350°F, 10,000 rpm, 50 lb	525 hrs
			1,000 hrs +
		400°F, 10,000 rpm, 5 lb	264 hrs
Low Temperature	ASTM D-1478	@ -65°F, Starting	1,534 g-cm
Torque		running	649 g-cm
Corrosion on Copper	ASTM D-4048	24 hrs @ 212°F	1a no Stain