## CHARACTERISTICS

Alisyn ProGear 21 Type 1 offers the performance advantage of super low viscosity with the protection of a heavy-duty gear oil. In addition, it is an oxidatively stable, corrosion resistant, wide temperature range synthetic lubricating oil. It is compatible with most plastic, elastomeric, and rubber seals, gaskets, and O-rings, except EPDM rubber.

## **APPLICATIONS**

Alisyn ProGear 21 Type 1 is race proven in the most demanding racing environments... from Indy Cars, GTP Lights, SCCA Endurance Cars, Pro Stock, and Pro Modified drag cars, to high performance marine outdrives and lower units. The additive package was formulated to give exceptional load carrying capabilities (+4500 lb. Falex loads) while offering superior oxidation stability compared to other lubricants on the market. Customers report reduced gear box temperatures up to 45°F when compared to conventional lubricants and up to 30°F compared to other synthetic gear lubricants. These performance characteristics result in gear box operating efficiency increases of up to 15%.

PERFORMANCE TEST	TEST METHOD	CONDITION	TYPICAL VALUES
Temperature Range			-80°F to 300°F
SAE No.			< 0W
ISO VG	ASTM D-2422		15
Viscosity	ASTM D-445	@ 210°F	36.7 SUS/3.16 cSt
		@ 100°F	74.3 SUS/14.20 cSt
		@ 0°F	247 cSt
		@ -40°F	2,560 cSt
		@ -65°F	18,900 cSt
Viscosity Index	ASTM D-2270		85
Evaporation	ASTM D-2595	6.5 hrs @ 400°F	2.0%
Flash Point	ASTM D-92		360°F
Fire Point	ASTM D-92		390°F
Pour Point	ASTM D-97		-80°F
Load Wear Index	ASTM D-2783		36.30
Last Non-Seizure		Load/Wear Scar	80 kg/0.41 mm
Last Seizure		Load/Wear Scar	160 kg/2.19 mm
Weld Load		Load	200 kg
Steel-on-Steel Wear	ASTM D-4172	1200 rpm, 40 kg,	0.65 mm
		52100 Steel, 1 hr	
Specific Gravity	ASTM D1298	@ 60°/60°F	0.8368
API Gravity	ASTM D-1298		37.6
Rust Preventive Properties	ASTM D-665	Procedure A	Pass
		Procedure B	Pass
Oxidation	ASTM D-2893	312 hrs @ 203°F	
Test		Viscosity Incr. @ 212°F	0.97%
		Precipitation No., Orig.	0.0
		Precipitation No., Orig.	0.03 ml
Foam Test	ASTM D-892	Sequence 1 (mls @ 5 min	15/0 @ 5 sec
		air/mls settling)	
		Sequence 2 (mls @ 5 min	15/0 @ 3 sec
		air/mls settling)	
		Sequence 3 (mls @ 5 min	20/0 @ 5 sec
		air/mls settling)	
Falex EP Test	ASTM D-3233	Last Pass Load	4,500 lbs
		Conv. to Contact Pressure	210,000 psi
Timken Load Arm	ASTM D-2782	OK Load, lbs	+90
		Fail Load, lbs	+90
FZG Gear Test		Load Stage	+ 12 Stage

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