## <u> ALISYN®ProGear 21 Type 6</u>

## Synthetic Lubricating Oil

## **CHARACTERISTICS**

Alisyn ProGear 21 Type 6 is an extremely low viscosity, oxidatively stable, corrosion resistant, wide temperature range synthetic lubricating oil. It is compatible with most plastic, elastomeric, and rubber seals, gaskets, and O-rings, except EPDM rubber.

## **APPLICATIONS**

This synthetic lubricating oil has a wide range of uses such as in gears, gear boxes, and various instruments including tachometer generator gyros, gimbals, and other applications involving light to heavy loads, small to wide amplitudes of oscillation, high rotational speeds, and where very low foaming and surface adherence is a requirement.

PERFORMANCE TEST	TEST METHOD	CONDITION	TYPICAL VALUES
Temperature Range		1	-85°F to 300°F
SAE No.			<< 0W
ISO VG	ASTM D-2422		7
Viscosity	ASTM D-445	@ 210°F	33.5 SUS/2.21 cSt
		@ 100°F	51.1 SUS/7.72 cSt
		@ 0°F	414.1 SUS/89.95 cSt
		@ -40°F	526.4 cSt
		@ -65°F	2,561 cSt
Viscosity Index	ASTM D-2270		87
Evaporation	ASTM D-2595	6.5 hrs @ 400°F	3.0%
Flash Point	ASTM D-92		320°F
Fire Point	ASTM D-92		370°F
Pour Point	ASTM D-97		<-85°F
Load Wear Index	ASTM D-2783		43.79
Last Non-Seizure		Load/Wear Scar	80 kg/0.39 mm
Last Seizure		Load/Wear Scar	250 kg/2.63 mm
Weld Load		Load	315 kg
Steel-on-Steel Wear	ASTM D-4172	1200 rpm, 40 kg,	0.54 mm
		52100 Steel, 1 hr	
Specific Gravity	ASTM D1298	@ 60°/60°F	0.8304
API Gravity	ASTM D-1298		38.9
Rust Preventive Properties	ASTM D-665	Procedure A	Pass
		Procedure B	Pass
Oxidation	ASTM D-2893	312 hrs @ 203°F	
Test		Viscosity Incr. @ 212°F	0.47%
		Precipitation No., Orig.	0.0
		Precipitation No., Orig.	0.0
Foam Test	ASTM D-892	Sequence 1 (mls @ 5 min	20/0 @ 30 sec
		air/mls settling)	
		Sequence 2 (mls @ 5 min	10/0 @ 10 sec
		air/mls settling)	
		Sequence 3 (mls @ 5 min	20/0 @ 30 sec
		air/mls settling)	
Falex EP Test	ASTM D-3233	Last Pass Load	3,250 lbs
		Conv. to Contact Pressure	94,605 psi

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